

Safety data sheet

SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name **1000HGL HARDENER**

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use **Pad Printing hardener.**

1.3. Details of the supplier of the safety data sheet

Name **Inkcups CORPORATION**
Full address **310 Andover Street**
District and Country **Danvers, MA. 01923**
USA
Tel. 978.646.8980
Fax 978.646.8981

e-mail address of the competent person
responsible for the Safety Data Sheet **info@inkcups.com**
Product distribution by

1.4. Emergency telephone number

For urgent inquiries refer to **1-800-424-9300**

SECTION 2. Hazards identification.

2.1. Classification of the substance or mixture.

The product is classified as hazardous pursuant to the provisions set forth in Directives 67/548/EEC and 1999/45/EC (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of EC Regulation 1907/2006 and subsequent amendments. Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

2.1.1. Regulation 1272/2008 (CLP) and following amendments and adjustments.

Hazard classification and indication:

Acute Tox. 4	H332
Eye Dam. 1	H318
Skin Sens. 1	H317

2.1.2. 67/548/EEC and 1999/45/EC Directives and following amendments and adjustments.

Danger Symbols:

Xi

R phrases:

38-41-43-52/53

The full wording of the Risk (R) and hazard (H) phrases is given in section 16 of the sheet.

2.2. Label elements.

Hazard pictograms:



Signal words: Danger

Hazard statements:

H332 Harmful if inhaled.
H318 Causes serious eye damage.
H317 May cause an allergic skin reaction.

Precautionary statements:

P264 Wash the hands thoroughly after handling.
P273 Avoid release to the environment.
P280 Wear protective gloves / protective clothing / eye protection / face protection.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor / physician.

Contains: Aminoethylamino propyltrimethoxy silane

2.3. Other hazards.

Information not available.

SECTION 3. Composition/information on ingredients.

3.1. Substances.

Information not relevant.

3.2. Mixtures.

Contains:

Identification.	Conc. %.	Classification 67/548/EEC.	Classification 1272/2008 (CLP).
Aminoethylamino propyltrimethoxy silane			
CAS. 1760-24-3	96 - 100	R52/53, Xi R38, Xi R41, Xi R43	Eye Dam. 1 H318, Skin Irrit. 2 H315, Skin Sens. 1 H317, Aquatic Chronic 3 H412
EC. 217-164-6			
INDEX. -			
METHANOL			
CAS. 67-56-1	0,4 - 0,5	F R11, T R23/24/25, T R39/23/24/25	Flam. Liq. 2 H225, Acute Tox. 3 H301, Acute Tox. 3 H311, Acute Tox. 3 H331, STOT SE 1 H370
EC. 200-659-6			
INDEX. 603-001-00-X			

Note: Upper limit is not included into the range.

The full wording of the Risk (R) and hazard (H) phrases is given in section 16 of the sheet.

T+ = Very Toxic(T+), T = Toxic(T), Xn = Harmful(Xn), C = Corrosive(C), Xi = Irritant(Xi), O = Oxidizing(O), E = Explosive(E), F+ = Extremely

Flammable(F+), F = Highly Flammable(F), N = Dangerous for the Environment(N)

SECTION 4. First aid measures.

4.1. Description of first aid measures.

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 30-60 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention.

INGESTION: Have the subject drink as much water as possible. Get medical advice/attention. Do not induce vomiting unless explicitly authorised by a doctor.

INHALATION: Get medical advice/attention immediately. Remove victim to fresh air, away from the accident scene. If the subject stops breathing, administer artificial respiration. Take suitable precautions for rescue workers.

4.2. Most important symptoms and effects, both acute and delayed.

For symptoms and effects caused by the contained substances, see chap. 11.

4.3. Indication of any immediate medical attention and special treatment needed.

Information not available.

SECTION 5. Firefighting measures.

5.1. Extinguishing media.

SUITABLE EXTINGUISHING EQUIPMENT

Choose the most appropriate extinguishing equipment for the specific case.

UNSUITABLE EXTINGUISHING EQUIPMENT

None in particular.

5.2. Special hazards arising from the substance or mixture.

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE

The product is neither flammable nor combustible.

5.3. Advice for firefighters.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS

Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures.

6.1. Personal precautions, protective equipment and emergency procedures.

Block the leakage if there is no hazard.

Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions.

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up.

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material.

Make sure the leakage site is well aired. Check incompatibility for container material in section 7. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.

6.4. Reference to other sections.

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage.

7.1. Precautions for safe handling.

Before handling the product, consult all the other sections of this material safety data sheet. Avoid leakage of the product into the environment. Do not eat, drink or smoke during use. Remove any contaminated clothes and personal protective equipment before entering places in which people eat.

7.2. Conditions for safe storage, including any incompatibilities.

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s).

Information not available.

SECTION 8. Exposure controls/personal protection.

8.1. Control parameters.

Information not available.

8.2. Exposure controls.

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.

When choosing personal protective equipment, ask your chemical substance supplier for advice.

Personal protective equipment must be CE marked, showing that it complies with applicable standards.

Provide an emergency shower with face and eye wash station.

HAND PROTECTION

Protect hands with category III work gloves (see standard EN 374).

The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION

Wear category II professional long-sleeved overalls and safety footwear (see Directive 89/686/EEC and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

EYE PROTECTION

Wear a hood visor or protective visor combined with airtight goggles (see standard EN 166).

RESPIRATORY PROTECTION

If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type B filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

SECTION 9. Physical and chemical properties.**9.1. Information on basic physical and chemical properties.**

Appearance	liquid
Colour	colourless
Odour	amino
Odour threshold.	Not available.
pH.	8 +/- 1 @20°C
Melting point / freezing point.	Not available.
Initial boiling point.	259 °C.
Boiling range.	Not available.
Flash point.	138 °C.
Evaporation Rate	Not available.
Flammability of solids and gases	Not available.
Lower inflammability limit.	Not available.
Upper inflammability limit.	Not available.
Lower explosive limit.	Not available.
Upper explosive limit.	Not available.
Vapour pressure.	Not available.
Vapour density	1.11 @20°C 1 atm.
Relative density.	1,022 Kg/l
Solubility	immiscible
Partition coefficient: n-octanol/water	Not available.
Auto-ignition temperature.	> 300 °C.
Decomposition temperature.	Not available.
Viscosity	dinamica 6.0 cps @20°C
Explosive properties	Not available.
Oxidising properties	Not available.

9.2. Other information.

Solid content.	99,50 %
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SECTION 10. Stability and reactivity.**10.1. Reactivity.**

There are no particular risks of reaction with other substances in normal conditions of use.

10.2. Chemical stability.

The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions.

No hazardous reactions are foreseeable in normal conditions of use and storage.

10.4. Conditions to avoid.

None in particular. However the usual precautions used for chemical products should be respected.

10.5. Incompatible materials.

Information not available.

10.6. Hazardous decomposition products.

Information not available.

SECTION 11. Toxicological information.**11.1. Information on toxicological effects.**

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification. It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

Acute effects: inhalation of this product is harmful.

Exposure symptoms may include: stinging and irritated eyes, mouth, nose, throat; cough, respiratory disorders, dizziness, headache, nausea and sickness. In the most serious cases, inhalation of this product may cause larynx and bronchial tube edema and irritation, chemical pneumonia and pulmonary edema.

This product may cause serious ocular lesions, cornea opacity, iris lesions, irreversible eye coloration.

Upon contact with skin, this product causes sensitization (dermatitis). Dermatitis derives from skin irritation on the areas which repeatedly come into contact with the sensitizing agent. Cutaneous lesions may include: erythemas, edemas, papules, vesicles, pustules, scurries, ulcerations and exudative phenomena, whose intensity varies according to illness seriousness and affected areas. Erythemas, edemas and exudative phenomena prevail during the acute phase. Scurfy skin, dryness, ulcerations and skin thickening prevail during the chronic phase.

SECTION 12. Ecological information.**12.1. Toxicity.**

Information not available.

12.2. Persistence and degradability.

Information not available.

12.3. Bioaccumulative potential.

Information not available.

12.4. Mobility in soil.

Information not available.

12.5. Results of PBT and vPvB assessment.

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0,1%.

12.6. Other adverse effects.

Information not available.

SECTION 13. Disposal considerations.

13.1. Waste treatment methods.

Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.

Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.

Avoid littering. Do not contaminate soil, sewers and waterways.

CONTAMINATED PACKAGING

Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

SECTION 14. Transport information.

The product is not dangerous under current provisions of the Code of International Carriage of Dangerous Goods by Road (ADR) and by Rail (RID), of the International Maritime Dangerous Goods Code (IMDG), and of the International Air Transport Association (IATA) regulations.

SECTION 15. Regulatory information.

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture.

Seveso category.

None.

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006.

None.

Substances in Candidate List (Art. 59 REACH).

None.

Substances subject to authorisation (Annex XIV REACH).

None.

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None.

Substances subject to the Rotterdam Convention:

None.

Substances subject to the Stockholm Convention:

None.

Healthcare controls.

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers' health and safety are modest and that the 98/24/EC directive is respected.

15.2. Chemical safety assessment.

No chemical safety assessment has been processed for the mixture and the substances it contains.

SECTION 16. Other information.

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

Flam. Liq. 2	Flammable liquid, category 2
Acute Tox. 3	Acute toxicity, category 3
STOT SE 1	Specific target organ toxicity - single exposure, category 1
Eye Dam. 1	Serious eye damage, category 1
Skin Irrit. 2	Skin irritation, category 2
Skin Sens. 1	Skin sensitization, category 1
Aquatic Chronic 3	Hazardous to the aquatic environment, chronic toxicity, category 3
H225	Highly flammable liquid and vapour.
H301	Toxic if swallowed.
H311	Toxic in contact with skin.
H331	Toxic if inhaled.
H370	Causes damage to organs.
H318	Causes serious eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H412	Harmful to aquatic life with long lasting effects.

Text of risk (R) phrases mentioned in section 2-3 of the sheet:

R11	HIGHLY FLAMMABLE.
R23/24/25	TOXIC BY INHALATION, IN CONTACT WITH SKIN AND IF SWALLOWED.
R38	IRRITATING TO SKIN.
R39/23/24/25	TOXIC: DANGER OF VERY SERIOUS IRREVERSIBLE EFFECTS THROUGH INHALATION, IN CONTACT WITH SKIN AND IF SWALLOWED.
R41	RISK OF SERIOUS DAMAGE TO EYES.
R43	MAY CAUSE SENSITISATION BY SKIN CONTACT.
R52/53	HARMFUL TO AQUATIC ORGANISMS, MAY CAUSE LONG-TERM ADVERSE EFFECTS IN THE AQUATIC ENVIRONMENT.

LEGEND:

- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%

- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
- INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY

1. Directive 1999/45/EC and following amendments
2. Directive 67/548/EEC and following amendments and adjustments
3. Regulation (EC) 1907/2006 (REACH) of the European Parliament
4. Regulation (EC) 1272/2008 (CLP) of the European Parliament
5. Regulation (EC) 790/2009 (I Atp. CLP) of the European Parliament
6. Regulation (EC) 453/2010 of the European Parliament
7. Regulation (EC) 286/2011 (II Atp. CLP) of the European Parliament
8. Regulation (EC) 618/2012 (III Atp. CLP) of the European Parliament
9. The Merck Index. - 10th Edition
10. Handling Chemical Safety
11. Niosh - Registry of Toxic Effects of Chemical Substances
12. INRS - Fiche Toxicologique (toxicological sheet)
13. Patty - Industrial Hygiene and Toxicology
14. N.I. Sax - Dangerous properties of Industrial Materials-7, 1989 Edition
15. ECHA website

FOR PROFESSIONAL USE ONLY

This safety data sheet is prepared in accordance with the instructions provided on the relevant safety data sheets by our suppliers.

Note for users:

The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.

This document must not be regarded as a guarantee on any specific product property.

The use of this product is not subject to our direct control; therefore, users must, under their own responsibility, comply with the current health and safety laws and regulations. The producer is relieved from any liability arising from improper uses.

Provide appointed staff with adequate training on how to use chemical products.

Changes to previous review:

The following sections were modified:

02 / 03 / 04 / 05 / 06 / 07 / 08 / 09 / 10 / 11 / 12 / 13 / 14 / 15 / 16.