SECTION 1. Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: PN SERIES

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: Pad printing ink.

1.3. Details of the supplier of the safety data sheet

Name: INKCUPS NOW CORP
Full address: 310 Andover Street
District and Country: Danvers, MA 01923
USA
Tel.: 978.646.8980
Fax: 978.646.8981
e-mail address of the competent person responsible for the Safety Data Sheet: compliance@inkcups.com
Product distribution by: Inkcups Now Corporation

1.4. Emergency telephone number

For urgent inquiries refer to: +39 051 6647016 (8.00 - 12.30 13.30 - 17.30)

SECTION 2. Hazards identification.

2.1. Classification of the substance or mixture.

The product is classified as hazardous pursuant to the provisions set forth in EC Regulation 1272/2008 (CLP) (and subsequent amendments and supplements). The product thus requires a safety datasheet that complies with the provisions of EC Regulation 1907/2006 and subsequent amendments. Any additional information concerning the risks for health and/or the environment are given in sections 11 and 12 of this sheet.

2.1.1. Regulation 1272/2008 (CLP) and following amendments and adjustments.

Hazard classification and indication:

<table>
<thead>
<tr>
<th>Flame. Liq.</th>
<th>Asp. Tox.</th>
<th>Eye Dam.</th>
<th>Skin Irrit.</th>
<th>Aquatic Chronic</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammable 3</td>
<td>Toxic 1</td>
<td>Damaged 1</td>
<td>Irritated 2</td>
<td>Chronic 3</td>
</tr>
</tbody>
</table>

Hazard phrases:

H226: Flammable
H304: Toxic
H318: Damaged
H315: Irritated
H412: Chronic

2.1.2. 67/548/EEC and 1999/45/EC Directives and following amendments and adjustments.

Danger Symbols:

Xn

R phrases:

10-20/21/22-38-41-52/53-65

The full wording of the Risk (R) and hazard (H) phrases is given in section 16 of the sheet.

2.2. Label elements.

Hazard labelling pursuant to EC Regulation 1272/2008 (CLP) and subsequent amendments and supplements.
Hazard pictograms:

[Images of hazard pictograms]

Signal words: Danger

Hazard statements:

H226  Flammable liquid and vapour.
H304  May be fatal if swallowed and enters airways.
H318  Causes serious eye damage.
H315  Causes skin irritation.
H412  Harmful to aquatic life with long lasting effects.

Precautionary statements:

P210  Keep away from heat / sparks / open flames / hot surfaces. No smoking.
P233  Keep container tightly closed.
P264  Wash the hands thoroughly after handling.
P280  Wear protective gloves / protective clothing / eye protection / face protection.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor / physician.
P303+P361+P353 IF ON SKIN (or hair): Remove / Take off immediately all contaminated clothing. Rinse skin with water / shower.

Contains:

XYLENE (MIXTURE OF ISOMERS)
CYCLOHEXANONE

2.3. Other hazards.

Information not available.

SECTION 3. Composition/information on ingredients.

3.1. Substances.

Information not relevant.

3.2. Mixtures.

Contains:

<table>
<thead>
<tr>
<th>Identification. CYCLOHEXANONE</th>
<th>Conc. %.</th>
<th>Classification 67/548/EEC.</th>
<th>Classification 1272/2008 (CLP).</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS. 108-94-1</td>
<td>13,5 - 15</td>
<td>R10, Xn R20/21/22, Xi R38, Xi R41</td>
<td>Flamm. Liq. 3 H226, Acute Tox. 4 H302, Acute Tox. 4 H312, Acute Tox. 4 H332, Eye Dam. 1 H318, Skin Irrit. 2 H315</td>
</tr>
<tr>
<td>EC. 203-631-1</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>INDEX. 606-010-00-7</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reg. no. 01-2119453616-35-xxxx</td>
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<td></td>
</tr>
</tbody>
</table>

BUTYLGLYCOL ACETATE

<table>
<thead>
<tr>
<th>CAS. 112-07-2</th>
<th>10,5 - 12</th>
<th>Xn R20/21</th>
<th>Acute Tox. 4 H312, Acute Tox. 4 H332</th>
</tr>
</thead>
</table>
SECTION 4. First aid measures.

4.1. Description of first aid measures.

EYES: Remove contact lenses, if present. Wash immediately with plenty of water for at least 30-60 minutes, opening the eyelids fully. Get medical advice/attention.

SKIN: Remove contaminated clothing. Rinse skin with a shower immediately. Get medical advice/attention.
INGESTION: Have the subject drink as much water as possible. Get medical advice/attention. Do not induce vomiting unless explicitly authorised by a doctor.

INHALATION: Get medical advice/attention immediately. Remove victim to fresh air, away from the accident scene. If the subject stops breathing, administer artificial respiration. Take suitable precautions for rescue workers.

4.2. Most important symptoms and effects, both acute and delayed.

For symptoms and effects caused by the contained substances, see chap. 11.

4.3. Indication of any immediate medical attention and special treatment needed.

Information not available.

SECTION 5. Firefighting measures.

5.1. Extinguishing media.

SUITABLE EXTINGUISHING EQUIPMENT
Extinguishing substances are: carbon dioxide, foam, chemical powder. For product loss or leakage that has not caught fire, water spray can be used to disperse flammable vapours and protect those trying to stem the leak.

UNSUITABLE EXTINGUISHING EQUIPMENT
Do not use jets of water. Water is not effective for putting out fires but can be used to cool containers exposed to flames to prevent explosions.

5.2. Special hazards arising from the substance or mixture.

HAZARDS CAUSED BY EXPOSURE IN THE EVENT OF FIRE
Excess pressure may form in containers exposed to fire at a risk of explosion. Do not breathe combustion products.

5.3. Advice for firefighters.

GENERAL INFORMATION
Use jets of water to cool the containers to prevent product decomposition and the development of substances potentially hazardous for health. Always wear full fire prevention gear. Collect extinguishing water to prevent it from draining into the sewer system. Dispose of contaminated water used for extinction and the remains of the fire according to applicable regulations.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE-FIGHTERS
Normal fire fighting clothing i.e. fire kit (BS EN 469), gloves (BS EN 659) and boots (HO specification A29 and A30) in combination with self-contained open circuit positive pressure compressed air breathing apparatus (BS EN 137).

SECTION 6. Accidental release measures.

6.1. Personal precautions, protective equipment and emergency procedures.

Block the leakage if there is no hazard.
Wear suitable protective equipment (including personal protective equipment referred to under Section 8 of the safety data sheet) to prevent any contamination of skin, eyes and personal clothing. These indications apply for both processing staff and those involved in emergency procedures.

6.2. Environmental precautions.

The product must not penetrate into the sewer system or come into contact with surface water or ground water.

6.3. Methods and material for containment and cleaning up.

Collect the leaked product into a suitable container. Evaluate the compatibility of the container to be used, by checking section 10. Absorb the remainder with inert absorbent material. Make sure the leakage site is well aired. Check incompatibility for container material in section 7. Contaminated material should be disposed of in compliance with the provisions set forth in point 13.
6.4. Reference to other sections.

Any information on personal protection and disposal is given in sections 8 and 13.

SECTION 7. Handling and storage.

7.1. Precautions for safe handling.

Keep away from heat, sparks and naked flames; do not smoke or use matches or lighters. Vapours may catch fire and an explosion may occur; vapour accumulation is therefore to be avoided by leaving windows and doors open and ensuring good cross ventilation. Without adequate ventilation, vapours may accumulate at ground level and, if ignited, catch fire even at a distance, with the danger of backfire. Avoid bunching of electrostatic charges. When performing transfer operations involving large containers, connect to an earthing system and wear antistatic footwear. Vigorous stirring and flow through the tubes and equipment may cause the formation and accumulation of electrostatic charges. In order to avoid the risk of fires and explosions, never use compressed air when handling. Open containers with caution as they may be pressurised. Do not eat, drink or smoke during use. Avoid leakage of the product into the environment.

7.2. Conditions for safe storage, including any incompatibilities.

Store only in the original container. Store the containers sealed, in a well ventilated place, away from direct sunlight. Store in a well ventilated place, keep far away from sources of heat, naked flames and sparks and other sources of ignition. Keep containers away from any incompatible materials, see section 10 for details.

7.3. Specific end use(s).

Information not available.

SECTION 8. Exposure controls/personal protection.

8.1. Control parameters.

Regulatory References:

United Kingdom     EH40/2005 Workplace exposure limits. Containing the list of workplace exposure limits for use with the Control of Substances Hazardous to Health Regulations (as amended).

Éire               Code of Practice Chemical Agent Regulations 2011.


TLV-ACGIH          ACGIH 2012

<table>
<thead>
<tr>
<th>CYCLOHEXANONE</th>
<th>Threshold Limit Value.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
<td>Country</td>
</tr>
<tr>
<td></td>
<td>mg/m3</td>
</tr>
<tr>
<td>OEL</td>
<td>EU</td>
</tr>
<tr>
<td>OEL</td>
<td>IRL</td>
</tr>
<tr>
<td>TLV-ACGIH</td>
<td>UK</td>
</tr>
<tr>
<td>WEL</td>
<td>UK</td>
</tr>
</tbody>
</table>

Predicted no-effect concentration - PNEC.  

| Normal value for the terrestrial compartment | 0,0435 mg/Kg |
| Normal value in fresh water                  | 0,1 mg/l     |
| Normal value for water, intermittent release | 1 mg/l       |
| Normal value in marine water                 | 0,01 mg/l    |
### BUTYLGLYCOL ACETATE

#### Threshold Limit Value.

<table>
<thead>
<tr>
<th>Type</th>
<th>Country</th>
<th>TWA/8h</th>
<th>STEL/15min</th>
</tr>
</thead>
<tbody>
<tr>
<td>OEL</td>
<td>EU</td>
<td>133</td>
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<tr>
<td>OEL</td>
<td>IRL</td>
<td>133</td>
<td>20</td>
</tr>
<tr>
<td>TLV-ACGIH</td>
<td></td>
<td>131</td>
<td>20</td>
</tr>
<tr>
<td>WEL</td>
<td>UK</td>
<td>133</td>
<td>20</td>
</tr>
</tbody>
</table>

**Predicted no-effect concentration - PNEC.**

| Normal value for the food chain (secondary poisoning) | 0.06 | g/kg |
| Normal value for the terrestrial compartment | 0.06 | g/kg |
| Normal value in fresh water | 0.304 | mg/l |
| Normal value for water, intermittent release | 0.56 | mg/l |
| Normal value in marine water | 0.0304 | mg/l |
| Normal value for fresh water sediment | 2.03 | mg/l |
| Normal value for marine water sediment | 0.203 | mg/l |
| Normal value of STP microorganisms | 90 | mg/l |

### 2-METHOXY-1-METHYLETHYL ACETATE

#### Threshold Limit Value.

<table>
<thead>
<tr>
<th>Type</th>
<th>Country</th>
<th>TWA/8h</th>
<th>STEL/15min</th>
</tr>
</thead>
<tbody>
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<td>50</td>
</tr>
<tr>
<td>OEL</td>
<td>IRL</td>
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</tr>
<tr>
<td>WEL</td>
<td>UK</td>
<td>274</td>
<td>50</td>
</tr>
</tbody>
</table>

**Predicted no-effect concentration - PNEC.**

| Normal value for the terrestrial compartment | 0.29 | mg/kg |
| Normal value in fresh water | 0.635 | mg/l |
| Normal value for water, intermittent release | 6.35 | mg/l |
| Normal value in marine water | 0.0935 | mg/l |
| Normal value for fresh water sediment | 3.29 | mg/kg |
| Normal value for marine water sediment | 0.329 | mg/l |
| Normal value of STP microorganisms | 100 | mg/l |

### Health - Derived no-effect level - DNEL / DMEL

#### BUTYLGLYCOL ACETATE

<table>
<thead>
<tr>
<th>Route of exposure</th>
<th>Effects on consumers.</th>
<th>Effects on workers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Acute local</td>
<td>Chronic local</td>
</tr>
<tr>
<td>Inhalation.</td>
<td>VND</td>
<td>VND</td>
</tr>
<tr>
<td>Skin.</td>
<td>VND</td>
<td>VND</td>
</tr>
</tbody>
</table>

### 2-METHOXY-1-METHYLETHYL ACETATE

<table>
<thead>
<tr>
<th>Route of exposure</th>
<th>Effects on consumers.</th>
<th>Effects on workers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Acute local</td>
<td>Chronic local</td>
</tr>
<tr>
<td>Oral.</td>
<td>VND</td>
<td>VND</td>
</tr>
<tr>
<td>Inhalation.</td>
<td>166 mg/m³</td>
<td>VND</td>
</tr>
<tr>
<td>Skin.</td>
<td>499 mg/m³</td>
<td>VND</td>
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</table>

### 2-METHOXY-1-METHYLETHYL ACETATE

<table>
<thead>
<tr>
<th>Route of exposure</th>
<th>Effects on consumers.</th>
<th>Effects on workers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Acute local</td>
<td>Chronic local</td>
</tr>
<tr>
<td>Oral.</td>
<td>VND</td>
<td>VND</td>
</tr>
<tr>
<td>Inhalation.</td>
<td>VND</td>
<td>VND</td>
</tr>
<tr>
<td>Skin.</td>
<td>VND</td>
<td>VND</td>
</tr>
</tbody>
</table>
### XYLENE (MIXTURE OF ISOMERS)

**Threshold Limit Value.**

<table>
<thead>
<tr>
<th>Type</th>
<th>Country</th>
<th>TWA/8h</th>
<th>STEL/15min</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
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<td>mg/m3</td>
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</tr>
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<td>OEL</td>
<td>IRL</td>
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</tr>
<tr>
<td>OEL</td>
<td>EU</td>
<td>221</td>
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</tr>
<tr>
<td>TLV-ACGIH</td>
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<tr>
<td>WEL</td>
<td>UK</td>
<td>220</td>
<td>50</td>
</tr>
</tbody>
</table>

**Predicted no-effect concentration - PNEC.**

- Normal value for the terrestrial compartment: 2.31 mg/kg
- Normal value in fresh water: 0.327 mg/l
- Normal value for water, intermittent release: 0.327 mg/l
- Normal value in marine water: 12.46 mg/kg
- Normal value for fresh water sediment: 12.46 mg/kg
- Normal value for marine water sediment: 6.58 mg/l

### Health - Derived no-effect level - DNEL / DMEL

<table>
<thead>
<tr>
<th>Route of exposure</th>
<th>Effects on consumers.</th>
<th>Effects on workers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Acute local</td>
<td>Acute systemic</td>
</tr>
<tr>
<td>Oral.</td>
<td></td>
<td>VND</td>
</tr>
<tr>
<td>Inhal. Skin.</td>
<td>174 mg/m3</td>
<td>VND</td>
</tr>
<tr>
<td></td>
<td>174 mg/m3</td>
<td>VND</td>
</tr>
<tr>
<td></td>
<td></td>
<td>VND</td>
</tr>
<tr>
<td></td>
<td></td>
<td>VND</td>
</tr>
<tr>
<td></td>
<td></td>
<td>VND</td>
</tr>
</tbody>
</table>

### Aromatic hydrocarbons, C9

**Threshold Limit Value.**

<table>
<thead>
<tr>
<th>Type</th>
<th>Country</th>
<th>TWA/8h</th>
<th>STEL/15min</th>
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</thead>
<tbody>
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<td>ppm</td>
</tr>
<tr>
<td>TLV-ACGIH</td>
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### Health - Derived no-effect level - DNEL / DMEL

<table>
<thead>
<tr>
<th>Route of exposure</th>
<th>Effects on consumers.</th>
<th>Effects on workers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Acute local</td>
<td>Acute systemic</td>
</tr>
<tr>
<td>Oral.</td>
<td></td>
<td>VND</td>
</tr>
<tr>
<td>Inhal. Skin.</td>
<td></td>
<td>VND</td>
</tr>
<tr>
<td></td>
<td></td>
<td>VND</td>
</tr>
<tr>
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<td></td>
<td>VND</td>
</tr>
<tr>
<td></td>
<td></td>
<td>VND</td>
</tr>
</tbody>
</table>

### BUTANOL

**Threshold Limit Value.**

<table>
<thead>
<tr>
<th>Type</th>
<th>Country</th>
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<th>STEL/15min</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
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<td>mg/m3</td>
<td>ppm</td>
</tr>
<tr>
<td>OEL</td>
<td>IRL</td>
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</tr>
<tr>
<td>WEL</td>
<td>UK</td>
<td>154</td>
<td>50</td>
</tr>
</tbody>
</table>

### Predicted no-effect concentration - PNEC.

- Normal value for the terrestrial compartment: 0.015 mg/kg
- Normal value in fresh water: 0.082 mg/l
- Normal value for water, intermittent release: 2.25 mg/l
- Normal value in marine water: 0.0082 mg/l
- Normal value for fresh water sediment: 0.178 mg/kg
- Normal value for marine water sediment: 0.0178 mg/kg
- Normal value of STP microorganisms: 2476 mg/l

### Health - Derived no-effect level - DNEL / DMEL

<table>
<thead>
<tr>
<th>Route of exposure</th>
<th>Effects on consumers.</th>
<th>Effects on workers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Acute local</td>
<td>Acute systemic</td>
</tr>
<tr>
<td>Oral.</td>
<td></td>
<td>VND</td>
</tr>
</tbody>
</table>
Inhalation. 55 mg/m³ VND 310 mg/m³ VND

CHLOROBENZENE
Threshold Limit Value.

<table>
<thead>
<tr>
<th>Type</th>
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</tr>
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ETHYLBENZENE
Threshold Limit Value.

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<td>mg/m³</td>
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<td></td>
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<tr>
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<td>IRL</td>
<td>442</td>
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<td>TLV-ACGIH</td>
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<tr>
<td>WEL</td>
<td>UK</td>
<td>441</td>
<td>100</td>
</tr>
</tbody>
</table>

Legend:
(C) = CEILING  ;  INHAL = Inhalable Fraction  ;  RESP = Respirable Fraction  ;  THORA = Thoracic Fraction.
VND = hazard identified but no DNEL/PNEC available  ;  NEA = no exposure expected  ;  NPI = no hazard identified.

8.2. Exposure controls.

As the use of adequate technical equipment must always take priority over personal protective equipment, make sure that the workplace is well aired through effective local aspiration.
When choosing personal protective equipment, ask your chemical substance supplier for advice.
Personal protective equipment must be CE marked, showing that it complies with applicable standards.
Provide an emergency shower with face and eye wash station.

HAND PROTECTION
Protect hands with category III work gloves (see standard EN 374).
The following should be considered when choosing work glove material: compatibility, degradation, failure time and permeability.
The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

SKIN PROTECTION
Wear category II professional long-sleeved overalls and safety footwear (see Directive 89/686/EEC and standard EN ISO 20344). Wash body with soap and water after removing protective clothing.

Consider the appropriateness of providing antistatic clothing in the case of working environments in which there is a risk of explosion.

EYE PROTECTION
Wear a hood visor or protective visor combined with airtight goggles (see standard EN 166).

RESPIRATORY PROTECTION
If the threshold value (e.g. TLV-TWA) is exceeded for the substance or one of the substances present in the product, use a mask with a type A filter whose class (1, 2 or 3) must be chosen according to the limit of use concentration. (see standard EN 14387). In the presence of gases or vapours of various kinds and/or gases or vapours containing particulate (aerosol sprays, fumes, mists, etc.) combined filters are required.
Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered. The protection provided by masks is in any case limited.

If the substance considered is odourless or its olfactory threshold is higher than the corresponding TLV-TWA and in the case of an emergency, wear open-circuit compressed air breathing apparatus (in compliance with standard EN 137) or external air-intake breathing apparatus (in compliance with standard EN 138). For a correct choice of respiratory protection device, see standard EN 529.

ENVIRONMENTAL EXPOSURE CONTROLS.

The emissions generated by manufacturing processes, including those generated by ventilation equipment, should be checked to ensure compliance with environmental standards.

Product residues must not be indiscriminately disposed of with waste water or by dumping in waterways.

SECTION 9. Physical and chemical properties.

9.1. Information on basic physical and chemical properties.

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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<tbody>
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<td>Appearance</td>
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</tr>
<tr>
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<td>Odour</td>
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</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>Not available.</td>
</tr>
<tr>
<td>Initial boiling point</td>
<td>&gt; 120 °C.</td>
</tr>
<tr>
<td>Boiling range</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 23 °C.</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability of solids and gases</td>
<td>Not available.</td>
</tr>
<tr>
<td>Lower inflammability limit</td>
<td>Not available.</td>
</tr>
<tr>
<td>Upper inflammability limit</td>
<td>Not available.</td>
</tr>
<tr>
<td>Lower explosive limit</td>
<td>Not available.</td>
</tr>
<tr>
<td>Upper explosive limit</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapour density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility</td>
<td>partially soluble in water. Soluble in almost all organic solvents</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not available.</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

9.2. Other information.

Vapour density > 1 (air =1)

SECTION 10. Stability and reactivity.

10.1. Reactivity.

There are no particular risks of reaction with other substances in normal conditions of use.

1-METHOXY-2-PROPANOL ACETATE: stable but with the air it may slowly develop peroxides that explode with an increase in temperature.

BUTANOL: attacks various types of plastic.

CYCLOHEXANONE: may condense under the effect of heat to form resinous compounds. Attacks various types of plastic.

10.2. Chemical stability.
The product is stable in normal conditions of use and storage.

10.3. Possibility of hazardous reactions.

The vapours may also form explosive mixtures with the air.

XYLENE (MIXTURE OF ISOMERS): stable, but may develop violent reactions in the presence of strong oxidising agents such as sulphuric and nitric acids and perchlorates. May form explosive mixtures with the air.

1-METHOXY-2-PROPANOL ACETATE: may react violently with oxidising agents and strong acids and alkaline metals.

ETHYLBENZENE: reacts violently with strong oxidising agents and attacks various types of plastics. Can form explosive mixtures with the air.

BUTANOL: reacts violently developing heat with: aluminium, strong oxidising agents, strong reducing agents, hydrochloric acid. Forms explosive mixtures with the air.

CYCLOHEXANONE: risk of explosion on contact with: hydrogen peroxide, nitric acid, heat, mineral acids. Can react violently with oxidising agents. Forms explosive mixtures with the air.

10.4. Conditions to avoid.

Avoid overheating. Avoid bunching of electrostatic charges. Avoid all sources of ignition.

1-METHOXY-2-PROPANOL ACETATE: store in an inert atmosphere, sheltered from moisture because it hydrolyses easily.

BUTANOL: avoid exposure to sources of heat and naked flames.

CYCLOHEXANONE: avoid exposure to sources of heat and naked flames.

10.5. Incompatible materials.

1-METHOXY-2-PROPANOL ACETATE: oxidising agents, strong acids and alkaline metals.

10.6. Hazardous decomposition products.

In the event of thermal decomposition or fire, gases and vapours that are potentially dangerous to health may be released.

ETHYLBENZENE: methane, styrene, hydrogen, ethane.

SECTION 11. Toxicological information.

11.1. Information on toxicological effects.

In the absence of experimental data for the product itself, health hazards are evaluated according to the properties of the substances it contains, using the criteria specified in the applicable regulation for classification. It is therefore necessary to take into account the concentration of the individual hazardous substances indicated in section 3, to evaluate the toxicological effects of exposure to the product.

The introduction of even small quantities of this liquid into the respiratory system in case of ingestion or vomit may cause bronchopneumonia and pulmonary edema.

Acute effects: contact with skin may cause: irritation, erythema, edema, dryness and chapped skin. Vapour inhalation may slightly irritate the upper respiratory tract. Ingestion may cause health disorders, including stomach pain and sting, nausea and sickness.

XYLENE (MIXTURE OF ISOMERS): has a toxic effect on the CNS (encephalopathies). Irritating to the skin, conjunctivae, cornea and respiratory apparatus.

This product may cause serious ocular lesions, cornea opacity, iris lesions, irreversible eye coloration.

Acute effects: contact with skin may cause: irritation, erythema, edema, dryness and chapped skin. Vapour inhalation may slightly irritate the upper respiratory tract. Ingestion may cause health disorders, including stomach pain and sting, nausea and sickness.

1-METHOXY-2-PROPANOL ACETATE: the main way of entry is the skin, whereas the respiratory way is less important owing to the low vapour tension of the product. Concentrations above 100 ppm cause eye irritation, nose and oropharynx. At 1000 ppm disturbance in the equilibrium and severe eye irritation is observed. Clinical and biological examinations carried out on exposed volunteers revealed no anomalies. Acetate produces greater skin and ocular irritation on direct contact. No chronic effects have been reported in man.

ETHYLBENZENE: like the benzene homologues, may exert an effect on the CNS with depression, narcosis, often preceded by dizziness and accompanied by headache. It is irritating to the skin, conjunctivae and respiratory apparatus.
XYLENE (MIXTURE OF ISOMERS)
LD50 (Oral).  5627 mg/kg Rat
LD50 (Dermal). > 5000 mg/kg Rabbit
LC50 (Inhalation).  20 mg/l/4h Rat

2-METHOXY-1-METHYLETHYL ACETATE
LD50 (Oral).  > 5000 mg/kg Rat / Rat
LD50 (Dermal).  > 2000 mg/kg Rat / Rat
LC50 (Inhalation).  > 4345 ppm/6h Rat / Rat

ETHYLBENZENE
LD50 (Oral).  3500 mg/kg Rat
LD50 (Dermal).  15354 mg/kg Rabbit
LC50 (Inhalation).  17,2 mg/l/4h Rat

CHLOROBENZENE
LD50 (Oral).  1100 mg/Kg Rat / Rat (IUCLID)
LC50 (Inhalation).  13,9 mg/l/6h Rat / Rat (IUCLID)

BUTANOL
LD50 (Oral).  790 mg/kg Rat
LD50 (Dermal).  3400 mg/kg Rabbit
LC50 (Inhalation).  8000 ppm/4h Rat

CYCLOHEXANONE
LD50 (Oral).  1535 mg/Kg Rat / Rat
LD50 (Dermal).  1100 mg/Kg Coniglio / Rabbit
LC50 (Inhalation).  11 mg/l/4h Rat / Rat (4h)

BUTYLGLYCOL ACETATE
LD50 (Oral).  2000 mg/Kg Rat / Rat
LD50 (Dermal).  2000 mg/Kg Coniglio / Rabbit

Aromatic hydrocarbons, C9
LD50 (Oral).  > 2000 mg/Kg
LD50 (Dermal).  > 2000 mg/Kg
LC50 (Inhalation).  > 5 mg/l

SECTION 12. Ecological information.

This product is dangerous for the environment and the aquatic organisms. In the long term, it have negative effects on aquatic environment.

12.1. Toxicity.

XYLENE (MIXTURE OF ISOMERS)
LC50 - for Fish.
2,6 mg/l/96h Fish
EC50 - for Crustacea.
1 mg/l/48h Daphnia magna
EC10 for Algae / Aquatic Plants.
1,9 mg/l/72h Selenastrum capricornutum

2-METHOXY-1-METHYLETHYL ACETATE
LC50 - for Fish.
134 mg/l/96h Pesce, Oncorhynchus mykiss OECD 203
EC50 - for Crustacea.
> 500 mg/l/48h Daphnia magna
EC50 - for Algae / Aquatic Plants.
> 1000 mg/l/72h Selenastrum capricornutum OECD 201
Chronic NOEC for Fish.
47.5 mg/l Oryzias latipes 14 gg OECD 204
Chronic NOEC for Crustacea.
100 mg/l Daphnia magna 21 gg OECD 202

**ETHYLBENZENE**

LC50 - for Fish.
- 4.2 mg/l/96h Oncorhynchus mykiss OECD TG 203
EC50 - for Crustacea.
- 2.9 mg/l/48h Daphnia magna (database Ecotox)
EC50 - for Algae / Aquatic Plants.
- 4.6 mg/l/72h Pseudokirchneriella subcapitata (IUCLID)

**CHLOROBENZENE**

LC50 - for Fish.
- 10.4 mg/l/96h Salmo OECD TG 203
EC50 - for Crustacea.
- 20 mg/l/48h Daphnia magna OECD TG 202

**BUTANOL**

LC50 - for Fish.
- > 100 mg/l/96h Pimephales promelas
EC50 - for Crustacea.
- > 100 mg/l/48h Daphnia magna

**CYCLOHEXANONE**

EC50 - for Crustacea.
- 527 mg/l/96h Fish, Pimephales promelas (96h)
EC50 - for Algae / Aquatic Plants.
- > 100 mg/l/72h Scenedesmus subspicatus

**BUTYLGLYCOL ACETATE**

LC50 - for Fish.
- > 10 mg/l/96h Fish 10-100 mg/kg (48h)
EC50 - for Crustacea.
- > 100 mg/l/48h Daphnia Magna (24h)
EC50 - for Algae / Aquatic Plants.
- > 100 mg/l/72h Scenedesmus subspicatus

Aromatic hydrocarbons, C9

LC50 - for Fish.
- > 1 mg/l/96h ALGHE: TOSSICO: 1< LC/EC/IC50 <= 10 mg/l
EC50 - for Crustacea.
- > 10 mg/l/48h INVERTEBRATI ACQUATICI: TOSSICO: 1 < LC/EC/IC50 <= 10 mg/l
EC50 - for Algae / Aquatic Plants.
- > 100 mg/l/72h PESCE: TOSSICO: 1 < LC/EC/IC50 <= 10 mg/l

### 12.2. Persistence and degradability.

**CHLOROBENZENE**

not easily biodegradable.

Biodegradabilità aerobica ultima
Facilmente biodegradabile 98 % - 19 d

Metodo: OECD TG 301
Rapporti non pubblicati.

**XYLENE (MIXTURE OF ISOMERS)**

Rapidly biodegradable.

**2-METHOXY-1-METHYLETHYL ACETATE**

Solubility in water.
- 198000 mg/l

Rapidly biodegradable.

**ETHYLBENZENE**
Rapidly biodegradable.

CHLOROBENZENE  
NOT rapidly biodegradable.

BUTANOL  
Rapidly biodegradable.

CYCLOHEXANONE  
Solubility in water.  
86 g/l  
Rapidly biodegradable.

BUTYLGLYCOL ACETATE  
Rapidly biodegradable.

Aromatic hydrocarbons, C9  
Rapidly biodegradable.

12.3. Bioaccumulative potential.

CHLOROBENZENE: no appreciable bioaccumulation potential (log K<sub>ow</sub> 1-3).  
Bioconcentration factor (BCF): 2.7  
Bibliographic  
Not bioaccumulative.

2-METHOXY-1-METHYLETHYL ACETATE  
Partition coefficient: n-octanol/water.  
1.2 mg/l

ETHYLBENZENE  
Partition coefficient: n-octanol/water.  
3.15 mg/l

CHLOROBENZENE  
Partition coefficient: n-octanol/water.  
2.84 mg/l

BUTANOL  
BCF.  
2.7  
12.4. Mobility in soil.

CHLOROBENZENE: moderately mobile in soil.

12.5. Results of PBT and vPvB assessment.

On the basis of available data, the product does not contain any PBT or vPvB in percentage greater than 0.1%.  

12.6. Other adverse effects.

Information not available.


Reuse, when possible. Product residues should be considered special hazardous waste. The hazard level of waste containing this product should be evaluated according to applicable regulations.  
Disposal must be performed through an authorised waste management firm, in compliance with national and local regulations.  
Avoid littering. Do not contaminate soil, sewers and waterways.
Waste transportation may be subject to ADR restrictions.  
**CONTAMINATED PACKAGING**  
Contaminated packaging must be recovered or disposed of in compliance with national waste management regulations.

### SECTION 14. Transport information.

These goods must be transported by vehicles authorized to the carriage of dangerous goods according to the provisions set out in the current edition of the Code of International Carriage of Dangerous Goods by Road (ADR) and in all the applicable national regulations. These goods must be packed in their original packagings or in packagings made of materials resistant to their content and not reacting dangerously with it. People loading and unloading dangerous goods must be trained on all the risks deriving from these substances and on all actions that must be taken in case of emergency situations.

**Road and rail transport:**

- **ADR/RID Class:** 3  
- **UN:** 1210
- **Packing Group:** III
- **Label:** 3
- **Nr. Kemler:** 30
- **Limited Quantity:** 5 L
- **Tunnel restriction code:** (D/E)
- **Proper Shipping Name:** PRINTING INK or PRINTING INK RELATED MATERIAL
- **Special Provision:** 640E

**Carriage by sea (shipping):**

- **IMO Class:** 3  
- **UN:** 1210
- **Packing Group:** III
- **Label:** 3
- **EMS:** F-E, S-D
- **Marine Pollutant:** NO
- **Proper Shipping Name:** PRINTING INK or PRINTING INK RELATED MATERIAL

**Transport by air:**

- **IATA:** 3  
- **UN:** 1210
- **Packing Group:** III
- **Label:** 3
- **Cargo:**
  - **Packaging instructions:** 366  
  - **Maximum quantity:** 220 L
  - **Pass.:**
  - **Packaging instructions:** 355  
  - **Maximum quantity:** 60 L
- **Special Instructions:** A3, A72
- **Proper Shipping Name:** PRINTING INK or PRINTING INK RELATED MATERIAL

### SECTION 15. Regulatory information.

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture.
Seveso category. 6

Restrictions relating to the product or contained substances pursuant to Annex XVII to EC Regulation 1907/2006.

Product Point. 3 - 40

Substances in Candidate List (Art. 59 REACH).
None.

Substances subject to authorisation (Annex XIV REACH).
None.

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012.
None.

Substances subject to the Rotterdam Convention.
None.

Substances subject to the Stockholm Convention.
None.

Healthcare controls.

Workers exposed to this chemical agent must not undergo health checks, provided that available risk-assessment data prove that the risks related to the workers’ health and safety are modest and that the 98/24/EC directive is respected.

15.2. Chemical safety assessment.

No chemical safety assessment has been processed for the mixture and the substances it contains.

SECTION 16. Other information.

Text of hazard (H) indications mentioned in section 2-3 of the sheet:

- Flam. Liq. 2 Flammable liquid, category 2
- Flam. Liq. 3 Flammable liquid, category 3
- Acute Tox. 4 Acute toxicity, category 4
- Asp. Tox. 1 Aspiration hazard, category 1
- STOT RE 2 Specific target organ toxicity - repeated exposure, category 2
- Eye Dam. 1 Serious eye damage, category 1
- Eye Irrit. 2 Eye irritation, category 2
- Skin Irrit. 2 Skin irritation, category 2
- STOT SE 3 Specific target organ toxicity - single exposure, category 3
- Aquatic Chronic 2 Hazardous to the aquatic environment, chronic toxicity, category 2
- Aquatic Chronic 3 Hazardous to the aquatic environment, chronic toxicity, category 3
H225  Highly flammable liquid and vapour.
H226  Flammable liquid and vapour.
H302   Harmful if swallowed.
H312   Harmful in contact with skin.
H332   Harmful if inhaled.
H304   May be fatal if swallowed and enters airways.
H373   May cause damage to organs through prolonged or repeated exposure.
H318   Causes serious eye damage.
H319   Causes serious eye irritation.
H315   Causes skin irritation.
H335   May cause respiratory irritation.
H411   Toxic to aquatic life with long lasting effects.
H412   Harmful to aquatic life with long lasting effects.
EUH066   Repeated exposure may cause skin dryness or cracking.

Text of risk (R) phrases mentioned in section 2-3 of the sheet:

R10   FLAMMABLE.
R11   HIGHLY FLAMMABLE.
R20   HARMFUL BY INHALATION.
R20/21 HARMFUL BY INHALATION AND IN CONTACT WITH SKIN.
R20/21/22 HARMFUL BY INHALATION, IN CONTACT WITH SKIN AND IF SWALLOWED.
R22   HARMFUL IF SWALLOWED.
R36/37/38 IRRITATING TO EYES, RESPIRATORY SYSTEM AND SKIN.
R37   IRRITATING TO RESPIRATORY SYSTEM.
R37/38 IRRITATING TO RESPIRATORY SYSTEM AND SKIN.
R38   IRRITATING TO SKIN.
R41   RISK OF SERIOUS DAMAGE TO EYES.
R48/20 HARMFUL: DANGER OF SERIOUS DAMAGE TO HEALTH BY PROLONGED EXPOSURE THROUGH INHALATION.
R51/53 TOXIC TO AQUATIC ORGANISMS, MAY CAUSE LONG-TERM ADVERSE EFFECTS IN THE AQUATIC ENVIRONMENT.
R52/53 HARMFUL TO AQUATIC ORGANISMS, MAY CAUSE LONG-TERM ADVERSE EFFECTS IN THE AQUATIC ENVIRONMENT.
R65   HARMFUL: MAY CAUSE LUNG DAMAGE IF SWALLOWED.
R66   REPEATED EXPOSURE MAY CAUSE SKIN DRYNESS OR CRACKING.
R67   VAPOURS MAY CAUSE DROWSINESS AND DIZZINESS.

LEGEND:
- ADR: European Agreement concerning the carriage of Dangerous goods by Road
- CAS NUMBER: Chemical Abstract Service Number
- CE50: Effective concentration (required to induce a 50% effect)
- CE NUMBER: Identifier in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: Derived No Effect Level
- EmS: Emergency Schedule
- GHS: Globally Harmonized System of classification and labeling of chemicals
- IATA DGR: International Air Transport Association Dangerous Goods Regulation
- IC50: Immobilization Concentration 50%
- IMDG: International Maritime Code for dangerous goods
- IMO: International Maritime Organization
INDEX NUMBER: Identifier in Annex VI of CLP
- LC50: Lethal Concentration 50%
- LD50: Lethal dose 50%
- OEL: Occupational Exposure Level
- PBT: Persistent bioaccumulative and toxic as REACH Regulation
- PEC: Predicted environmental Concentration
- PEL: Predicted exposure level
- PNEC: Predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulation concerning the international transport of dangerous goods by train
- TLV: Threshold Limit Value
- TLV CEILING: Concentration that should not be exceeded during any time of occupational exposure.
- TWA STEL: Short-term exposure limit
- TWA: Time-weighted average exposure limit
- VOC: Volatile organic Compounds
- vPvB: Very Persistent and very Bioaccumulative as for REACH Regulation
- WGK: Water hazard classes (German).

GENERAL BIBLIOGRAPHY
1. Directive 1999/45/EC and following amendments
2. Directive 67/548/EEC and following amendments and adjustments
8. Regulation (EC) 618/2012 (III Atp. CLP) of the European Parliament
9. The Merck Index. - 10th Edition
10. Handling Chemical Safety
11. Niosh - Registry of Toxic Effects of Chemical Substances
12. INRS - Fiche Toxicologique (toxicological sheet)
13. Patty - Industrial Hygiene and Toxicology
15. ECHA website

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The information contained in the present sheet are based on our own knowledge on the date of the last version. Users must verify the suitability and thoroughness of provided information according to each specific use of the product.
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Provide appointed staff with adequate training on how to use chemical products.

Changes to previous review:
The following sections were modified:
01 / 02 / 08 / 11 / 12 / 16.