



INK MIXING GUIDE

HBI Mixing Ratio

SB ink	Weigh desired amount
1000H Hardener	10%
+	
SBM Thinner	20%
S3 Retarder	10%

Cheat Sheet: Grams

SB ink	50	100	150
1000H Hardener	5	10	15
+			
SBM Thinner	10	20	30
S3 Retarder	5	10	15

Mixing Rules

Always use a scale!

When new ink can is opened, ink must be mixed well

STEPS

1. Weigh **INK**, add weighed **HARDENER**
2. **Mix well!**
3. Only then add weighed **THINNER** and **RETARDER**
4. **Mix** again

MATERIALS

For Mixing Containers:

Non-waxed paper
Teflon
Polypropylene

For Mixing Sticks:

Wood
Steel



INKCUPS NOW

20 Locust Street
Danvers, MA 01923
Telephone 978.646.8980
Fax 978.646.8981
E-mail: info@inkcups.com
www.inkcups.com