**BA Series Ink**

BA Series ink is a high gloss, easy to use all-purpose 1 or 2 component pad printing ink. It is a fast drying ink that adheres to a wide range of products. As a two component ink has an exceptional abrasion resistance and an extended pot life of 8-9 hours.

### APPLICATIONS:
ABS, SAN, Rigid PVC • pre-treated polypropylene and polyethylene • polyester • polycarbonates and hard plastics • acrylics • wood and finished substrates

### FEATURES:
One- or two-component ink.
High gloss, fast drying, good opacity.

### OUTDOOR RESISTANCE:
Not suitable for printed objects destined outdoors.

#### Mixing Preparation:

<table>
<thead>
<tr>
<th>2 Component Usage Optional</th>
<th>Hardners- 10:1</th>
<th>Solvent- 10-30%</th>
</tr>
</thead>
</table>

### DRYING PROCESS:
Ready for overprinting in less than 60 seconds
Dust dry in 20 minutes at room temperature
Complete cross-linking (full cure) of the inks is realized in 6-8 days at room temperatures

### COLOR RANGE:

<table>
<thead>
<tr>
<th>Color Code</th>
<th>110</th>
<th>117</th>
<th>124</th>
<th>133</th>
<th>141</th>
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Also available:
Metallic colors • Mixing colors
In-house color-matching

### AUXILIARIES & ADDITIVES:

- Fast Solvent
- Slow Solvent
- Slowest Solvent
- Hardener
- Cleaner
- M Solvent
- MS Solvent
- EB or S3 Solvent
- 1000H
- EBD

### INK REMOVAL:
InkAway!

### PRODUCT CLASSIFICATION:
The BA Series Ink is classified as NT (non-toxic) and are formulated with pigments which are free from heavy metals. Safety Data Sheets are available according to UE regulation. Main indications are carried on the product label.

Not suitable for contact with food (not conform to FDA).

### NOTE:
Our technical consultancy carried out by word, writing or thorough testing are based on our best knowledge. This does not exempt the customer from carrying out their own testing on our products in order to check their suitability for adhesion.